

# HIGH POWER L-BAND FAST PHASE SHIFTER\*

I. Terechkine<sup>#</sup>, T. Khabiboulline, N. Solyak, FNAL, Batavia, IL 60510, U.S.A.

## Abstract

Following successful testing of a concept prototype of a waveguide-based high power phase shifter, a design of a fast, high power device has been developed. The shifter uses two magnetically biased blocks of Yttrium Iron Garnet (YIG) positioned along the side walls of a rectangular waveguide. The cross-section of the waveguide is chosen to suppress unwanted RF modes that could otherwise compromise performance of the phase shifter. Static bias field in the YIG blocks is created by employing permanent magnets. Low inductance coils in the same magnetic circuit excite fast component of the bias field. Design of the device ensures effective heat extraction from the YIG blocks and penetration of the fast magnetic field inside the waveguide with minimum delay. This paper summarizes main steps in this development and gives brief description of the system.

## INTRODUCTION

The attractiveness of using devices that control phase and amplitude of input RF power of superconducting accelerating cavities of a high power linac is widely recognized [1]. If implemented, this approach will result in significant savings in number of klystrons. This motivates multiple efforts in building a high power, fast phase and amplitude modulator, or vector modulator [2], [3]. At Fermilab, a prototype of a waveguide-based phase shifter was built and tested to demonstrate high power handling capability: up to 2 MW at 1300 MHz [4]. The phase shift range of this device was limited by the onset of sparking in the ferrite-loaded waveguide. Understanding the nature of this effect was considered crucial for improvement of the performance, and a study was conducted that connected the sparking with the excitation of one of several resonant modes in the ferrite-loaded part of the waveguide [5]. The resonant modes could exist due to defects in positioning of the YIG blocks inside the waveguide or due to some difference in the bias field in the blocks. Variations in the magnetic properties of the YIG blocks can also result in resonances. Following this study, a way to design a resonance-free system was proposed and a conceptual design activity was launched with the goal to find a design solution for a device that could be used in a fast vector modulator [6].

In the end, the answer to the question of whether the use of vector modulators in RF distribution system of a linac provides advantages in comparison with the “one transmitter per cavity” approach is in complexity of a power system needed to activate the device. Impact of design solutions on requirements to the power supply must be closely watched.

\*Work supported by the U.S. Department of Energy under contract No. DE-AC02-07CH11359.

<sup>#</sup>terechki@fnal.gov

This paper summarizes results of the device performance study and presents a design concept of a fast, high power phase shifter. The operating frequency (1.3 GHz) and the transmitted power requirement (~125 kW per one phase shifter) were chosen having in mind an elliptical (TESLA-type), nine-cell superconducting cavity.

## PHASE SHIFTER PERFORMANCE

The phase shift range of the phase shifter prototype in [4] depended on the input power. Being ~90° at 100 kW, it became ~30° at 1500 kW and was limited by sparking in the gaps between the YIG blocks and the walls of the waveguide; the sparking could be stopped though by partial filling the waveguide with SF<sub>6</sub>. The sparking was the result of RF electric field increase when one of the RF modes existing in the ferrite-loaded waveguide was close to resonance and coupled with the main TE<sub>10</sub> mode.

In the regular section of the prototype's waveguide (165.1 mm x 50.8 mm), the modes TE<sub>11</sub>, TM<sub>11</sub>, TE<sub>20</sub>, TE<sub>21</sub>, etc. have critical frequencies higher than 1300 MHz. Only TE<sub>10</sub> mode can propagate along the waveguide – the critical wavelength of this mode is 330.2 mm versus the free space wavelength at 1.3 GHz of 230.8 mm. In the ferrite-loaded section of the waveguide, critical frequencies for all modes shift to lower values; as a result, these modes can propagate in this section. Each high order mode can be excited if there is a coupling with the main TE<sub>10</sub> mode. If the coupling is small, corresponding mode can have a quality factor high enough for the electric field to exceed the breakdown threshold – sparking occurs in this case.

Following subsections show which high order modes exist in the ferrite-loaded section and how they are coupled with the main mode.

### TE<sub>20</sub> modes

If the two YIG blocks of the phase shifter are identical, positioned in the same longitudinal space, and have equal magnetic bias, TE<sub>20</sub> mode is not coupled with the main mode: coupling with one of the blocks is cancelled by coupling with another one. By introducing bias asymmetry, or moving one of the blocks longitudinally, the coupling through electric and magnetic field is made possible. As a result, trapped resonance condition can exist for TE<sub>202</sub> or TE<sub>203</sub> mode. To ensure the absence of the coupling, the bias field in the blocks must be equal.

### TE<sub>11</sub> modes

The presence of the YIG blocks makes it possible for the modes with variations along the short side of the waveguide to exist. In this case, the section of the waveguide between the YIG blocks is impassible for the modes. Each block supports its own oscillation mode, and these modes can be excited independently. It means that

in reality we will observe not a pure  $TE_{11}$  mode, but two separate quarter-wave  $TE_{11}$ -like modes. If there is symmetry in the vertical position of one of the blocks, no coupling with the main  $TE_{10}$  mode exists for corresponding modes. Shifting the block up or down relative to this symmetry position results in coupling.

### $TE_{10}$ mode

If direction of the bias field is the same in the two YIG blocks, additional resonances could take place because of the circular polarization of the magnetic field vector in the blocks. With the circular polarization, the wavelength in ferrite at given frequency depends on direction of wave propagation. For the  $TE_{10}$  mode, the polarization is opposite for the two sides of the waveguide, and significant phase advance can exist between the two sides of the ferrite-loaded section, which can result a resonance.

In [5] it was shown by modeling and proved by making direct RF measurements how resonance conditions appear in a ferrite-loaded waveguide and what to do to avoid them. As a result, recommendations were made on how to improve RF properties of the phase shifter. Based on these recommendations, a design has been proposed that is discussed in the next section of the paper.

## PHASE SHIFTER DESIGN

Following recommendations of [5], the next changes in the prototype design have been made to improve the performance of the phase shifter. First, the width of the loaded waveguide was made smaller that increased the cut-off frequency of the  $TE_{20}$  modes. Second, the height of this section was made smaller that resulted in higher cut-off frequency of the  $TE_{11}$  modes and relaxed requirements for the fast bias power supply. Finally, the thickness of the YIG blocks was reduced, which allowed having lower bias field and simplified heat management. Fig. 1 shows main features of the proposed design.

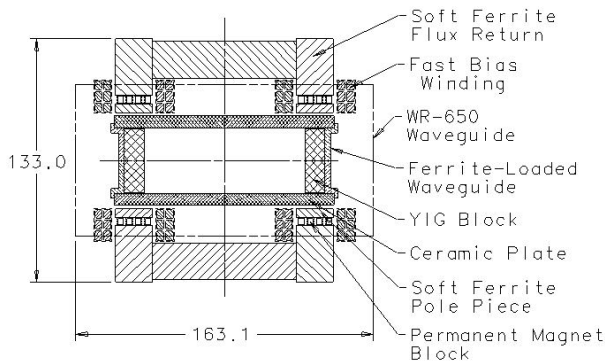


Figure 1: Design concept of a fast phase shifter.

Two YIG blocks, 11 mm wide and 35 mm high each, are placed inside a rectangular waveguide (110 mm wide and 36 mm high) in close contact with the side walls. Heat generated in the blocks is removed by cooling the walls. Magnetic system, built around the waveguide, is made to ensure needed bias field in the blocks. There are

two components of the bias: permanent bias and fast bias. Permanent bias is created by using blocks of permanent magnets with the help of pole pieces and a flux return. The direction of this bias field is opposite in the two YIG blocks. To generate fast changing bias field, copper windings are used. Because the permanent magnet blocks and the fast bias windings share the same magnetic circuit, spatial shape of the bias field in the absence of the waveguide is essentially the same for the static and dynamic magnetic field components. Eddy currents in the walls of the waveguide redirect the fast component of the magnetic field; special design measures are needed to ensure the field penetration inside the waveguide. To handle both the static and fast bias field, the pole pieces and the flux return blocks must be made of soft magneto-ceramic.

### RF Design

RF design of the phase shifter provides a framework for configuring the rest of the device. The phase shifter must handle certain pulsed and average power, and provide needed phase shift. Geometry of the ferrite-loaded section and a range of the bias field change define performance of the device. On the other hand, magnetic system imposes certain limitations on the RF design. Several iterations were needed to converge to what is shown in Fig. 1. The optimization goals were to get higher phase change range and lower power loss in the system, accompanied by smaller bias field and its range. As it was shown in the previous section, uncertainties in the bias field symmetry and accuracy of the block placement in the waveguide can result in the appearance of unwanted resonances with corresponding increase in the power loss. The geometry of the ferrite-loaded waveguide and the level of the static bias in the YIG blocks were chosen after analyzing sensitivity of the system to these uncertainties. The bias field of ~700 Gauss was found to be about optimal.

Fig. 2 shows phase shift and power loss diagram for the final version of the RF design.

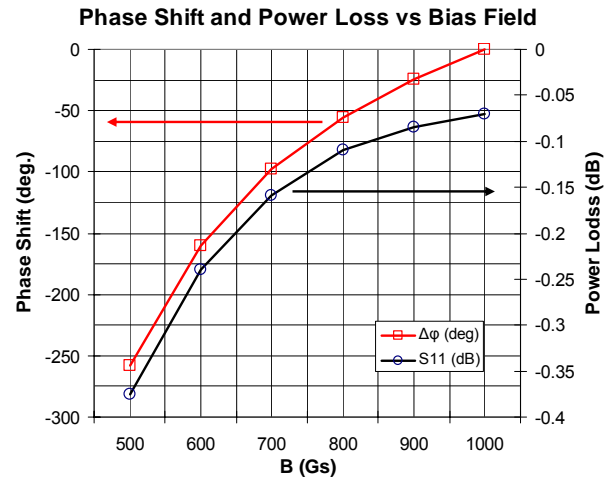


Figure 2: Power loss and phase shift diagram of the phase shifter. 110 mm x 36 mm ferrite-loaded waveguide.

The loss of power becomes more significant at lower bias, although it does not exceed 0.37 dB at 500 gauss. If the maximum allowed power loss is 0.3 dB, the magnetic bias change from 550 Gs up to 850 Gs ( $\pm 150$  Gs relative to the static bias value of 700 Gs) results in the phase shift of  $\sim 170^\circ$ .

As a result of the RF stage of the design, the geometry of the ferrite-loaded waveguide, the static bias field level, and the fast bias field change range were chosen. Having this data as an input, magnetic circuit design was made, which is summarized in the next subsection of the paper.

### Magnetic Design

The static bias field in the YIG blocks is created by employing permanent magnets; so, only the fast bias circuit, which uses copper windings to generate fast bias field, will require a power supply. To ensure penetration of the fast bias field in the YIG blocks, the walls of the ferrite-loaded waveguide are made by applying 5- $\mu\text{m}$  copper coating on the surfaces of ceramic plates that form the top and the bottom of the waveguide in Fig. 1. Also, because the permanent magnet material of choice (SmCo-2:17) has specific resistance similar to that of stainless steel, each permanent magnet block is made of several smaller blocks separated by gaps.

Six-turn fast bias windings are placed around each pole of the device and connected in series. The current in the winding of  $\pm 100$  A is needed to create the required fast bias field swing of  $\pm 150$  Gs. Parameters of the fast bias excitation circuit in Table 1 are shown for the frequencies 1 kHz and 20 kHz. The difference in the parameter values at different frequencies is due to the skin effect.

Table 1: Fast Bias Current Circuit Parameter

f (Hz)	1000	20,000
R (mOhm)	50	900
L ( $\mu\text{H}$ )	56	36
$\omega L/R$	6.77	5
U (V) @ 100 A	$\sim 40$	$\sim 480$

The inductance in the fast bias circuit limits the phase shift rate. If  $V = 100$  V,  $d\phi/dt|_{\text{max}} \approx 2^\circ/\mu\text{s}$ . Besides, even with the 5- $\mu\text{m}$  thick waveguide walls, the penetration of the magnetic field inside the waveguide will be delayed relative to the current pulse. The field penetration analysis for realistic geometry shows that the time constant of the field diffusion is  $\sim 25$   $\mu\text{s}$ . With 100 A maximum current in the circuit, reached in  $\sim 40$   $\mu\text{s}$  if 100 V is applied, the associated phase change rate is  $\sim 3.4^\circ/\mu\text{s}$ . As a result, with the 100 V applied to the fast bias circuit, the combined expected phase shift rate is  $\sim 1.25^\circ/\mu\text{s}$ . Higher voltage must be used if higher phase shift rate is needed.

### Power Handling Capability

Two factors must be taken into account while trying to define the ultimate power the device can handle: the heating of the YIG blocks and sparking in the ferrite-loaded section of the waveguide. Requirements to the

device naturally depend on the power requirements to a linac that will be using the devices and details of the phase shift algorithm.

For this exercise, a nine cell TESLA-type elliptical cavity was chosen, which require 250 kW of the input RF power if 25 MV/m accelerating gradient and 10 mA beam current in a superconducting linac is considered. As it was pointed out in [3], it would be a good practice to separate the accelerating cavity from the vector modulator by a circulator. In this case, each phase shifter in the vector modulator sees only half of the power, or  $\sim 125$  kW. For this power and 3.3% duty factor, the temperature rise in the hottest spot of the YIG blocks is  $\sim 10^\circ\text{C}$  [6].

Our previous experience with the sparking [4] forced us to use the trapezoidal shape of the YIG blocks. Other solutions can also be used: encapsulation of the YIG blocks in low power loss, high dielectric strength media, e.g. polyethylene, to ensure the absence of a gap between the top of the block and the wall of the waveguide, or filling the waveguide with  $\text{SF}_6$ , or pressurizing the waveguide. Without using any of these measures, in our case, at the input power of 125 kW, the electric field in the 0.5-mm air gap between the YIG block and the waveguide wall reaches  $\sim 22.5$  kV/cm, which seems marginally OK.

## SUMMARY

Following the power test of a conceptual prototype of a waveguide-based phase shifter, a design study was undertaken that have resulted in a concept of high power, fast, L-band waveguide-based phase shifter. This concept can be used as a base solution in future attempts to configure an RF distribution system of a liner superconducting accelerator.

To complete this development, a prototype of a Vector Modulator must be built and tested.

## REFERENCES

- [1] J. Tuckmantel, "Proposal for the Control of a Multi-Cavity RF System with One Transmitter", CERN, AB-Note 2003-055, Geneva, Switzerland, 2003.
- [2] Y. Kang, "Fast RF Ferrite Phase Shifter for High-Power Applications", LINAC-2000, Monterey, Ca, Aug. 21-25, 2000, Proceedings, pp. 1012 – 1014.
- [3] D. Valuch, High CW Power, Phase, and Amplitude Modulators Realized with Fast Ferrite Phase Shifters, PhD Thesis, Slovak University of Technology, Bratislava, 2004.
- [4] B. Foster, et al, "High Power Phase Shifter," PAC-05, Knoxville, TN, 2005, Proceedings, pp. 3123 – 3125.
- [5] I. Gonin, et al, "Waveguide-Based Phase Shifter Performance Study", FNAL TD Note TD-08-011, April 2008.
- [6] T. Khabiboulline, N. Solyak, I. Terechkine, "L-Band, Waveguide-Based, Fast, High Power Phase Shifter". FNAL TD Note TD-08-025, Sept. 2008.